



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3595-063-450
Job Sheet 167151



Part No: D3595-063-450

Job Qty: 30 ea

Part Name: Rubber Cushion 0.63" Wide X 4.50" Long



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/25/17

Job Tracking No:

Due Date: 11/10/17

Created By: Victoria Michaud-Febrille

Type: Stock

Description:

Customer: Air Evac Ems Inc (CAEVA01)

209 State Highway, 121 Bypass, Suite 11 Lewisville, TX, 75067 USA ph:(972) 829-8440

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	30 Ea		11/9/17	0.00	0.00	Start Up Waterjet1	DC
100	Waterjet	30 pcs		11/10/17	0.01	0.28	Waterjet1	DC
110	QC	30 pcs		11/10/17	0.00	0.00	QC2	DCAS 38
120	QC	30 pcs		11/10/17	0.00	0.00	QC8	38
130	Packaging	30 pcs		11/10/17	0.00	0.00	Packaging3	21 9-89
140	QC21-SA	30 Ea		11/10/17	0.00	0.00	QC21	21 9-89

NOV 07 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	MNEO80S.125	1	231	0	0

0.9

Part Specifications

Specifications could not be found.

Plex 10/25/17 9:18 AM dart.Michaud-Febrille.Victoria

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS			
	Rework ☐	Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	
	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	
	Use-as-is ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	
	Suspected Unapproved ☐	Large Fab ☐	Composite ☐	Supplier ☐		

Date : _____	Step #: _____	QTY Effective : _____	MRB (QSI042) Approval
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Description Work Order Deviation	Disposition	
 S005895 Rubber Cushion 0.63" Wide X 4.50" Long PART NO: D3595 – 063 – 450 Revision: Start up Operation Operation: 34 Quantity: Change No:	Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL.: 1 613 632 – 5200 Email: sales@dartaero.com www.dartaerospace.com	Completed By _____ Lead hand / Supervisor Approval Verification _____ QC / QA Coordinator Approval _____

Root Cause					
Environment ☐	No Re-verification ☐				
Design ☐	Operator ☐				
Doc/Data ☐	Offset/Setup ☐				
Equip/Tooling ☐	Supplier ☐				
Handling/Pre ☐	Training ☐				
Material ☐	Use for Testing ☐				
Internal Transport ☐	Poor Information ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Off-set ☐	Positioned Wrong ☐
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Mislabeled ☐	Outside Dimensions ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Fit/Function ☐	Over/Under tolerance ☐
Past Expiry Date ☐	Manufacturing Process ☐			Misaligned/off center ☐	Part Incorrect ☐
Misidentified ☐	Past Due ☐	OTHER : _____			Part Lost/Missing ☐
					Part Moved ☐
					Drawing ☐
					Finish ☐
					Misread ☐
					Turning Sequence ☐

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QS1042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER :							
Misidentified ☐	Past Due ☐								